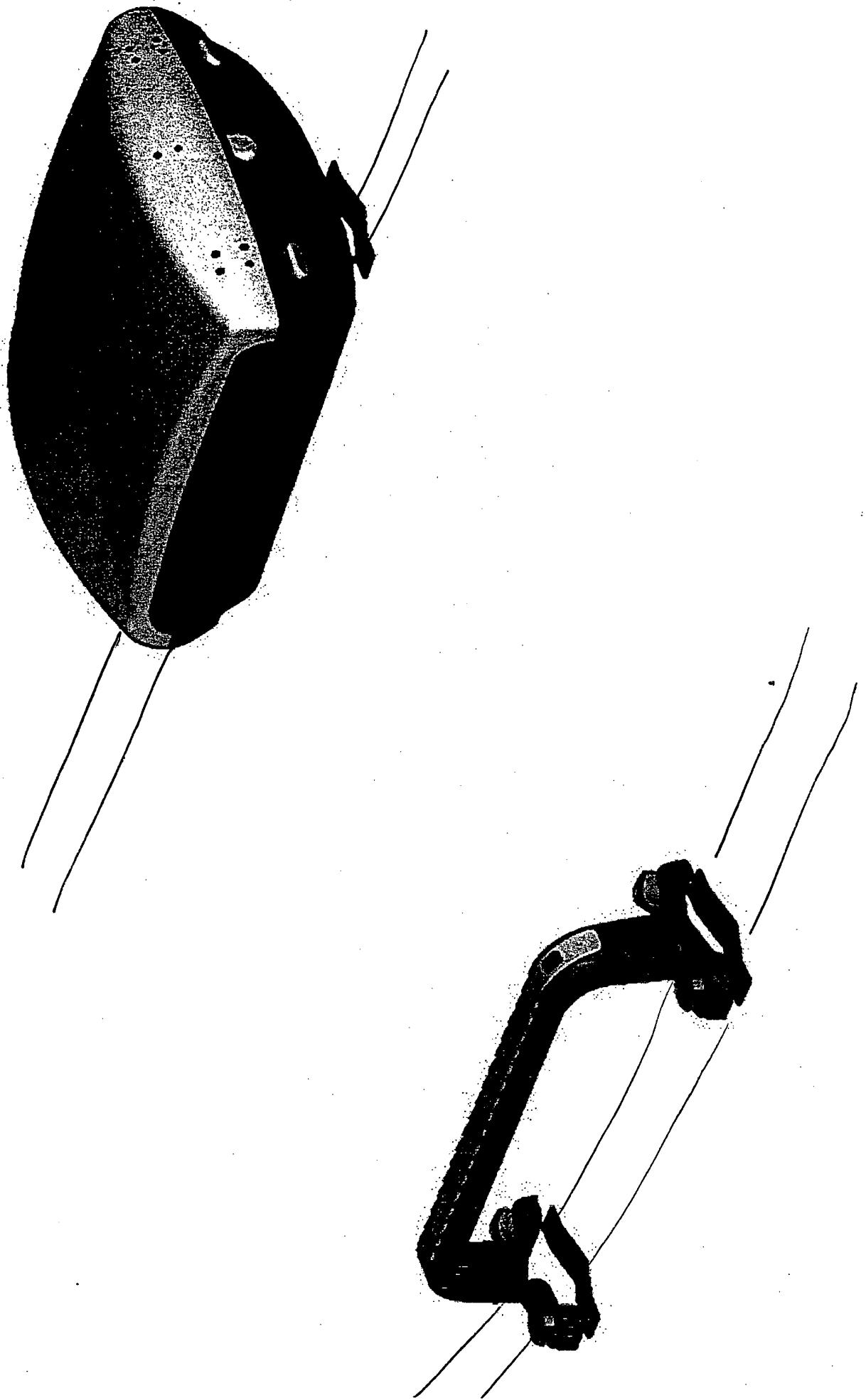


Fig. 1



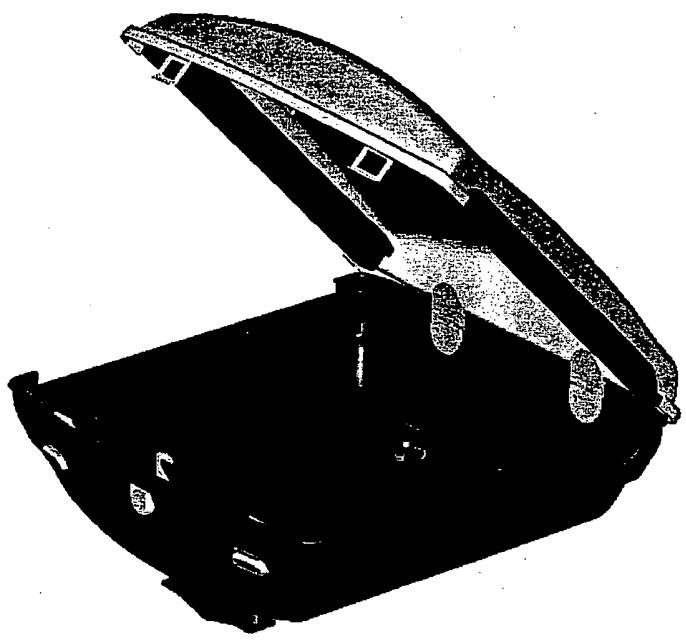
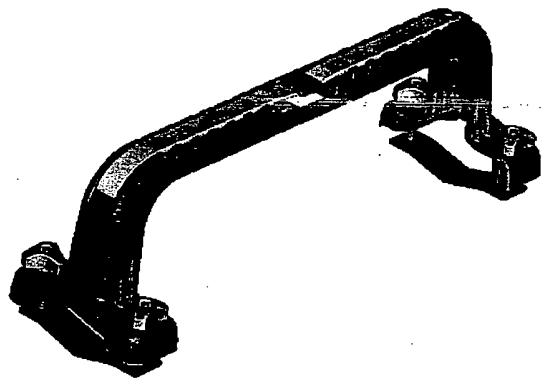


FIG. 2



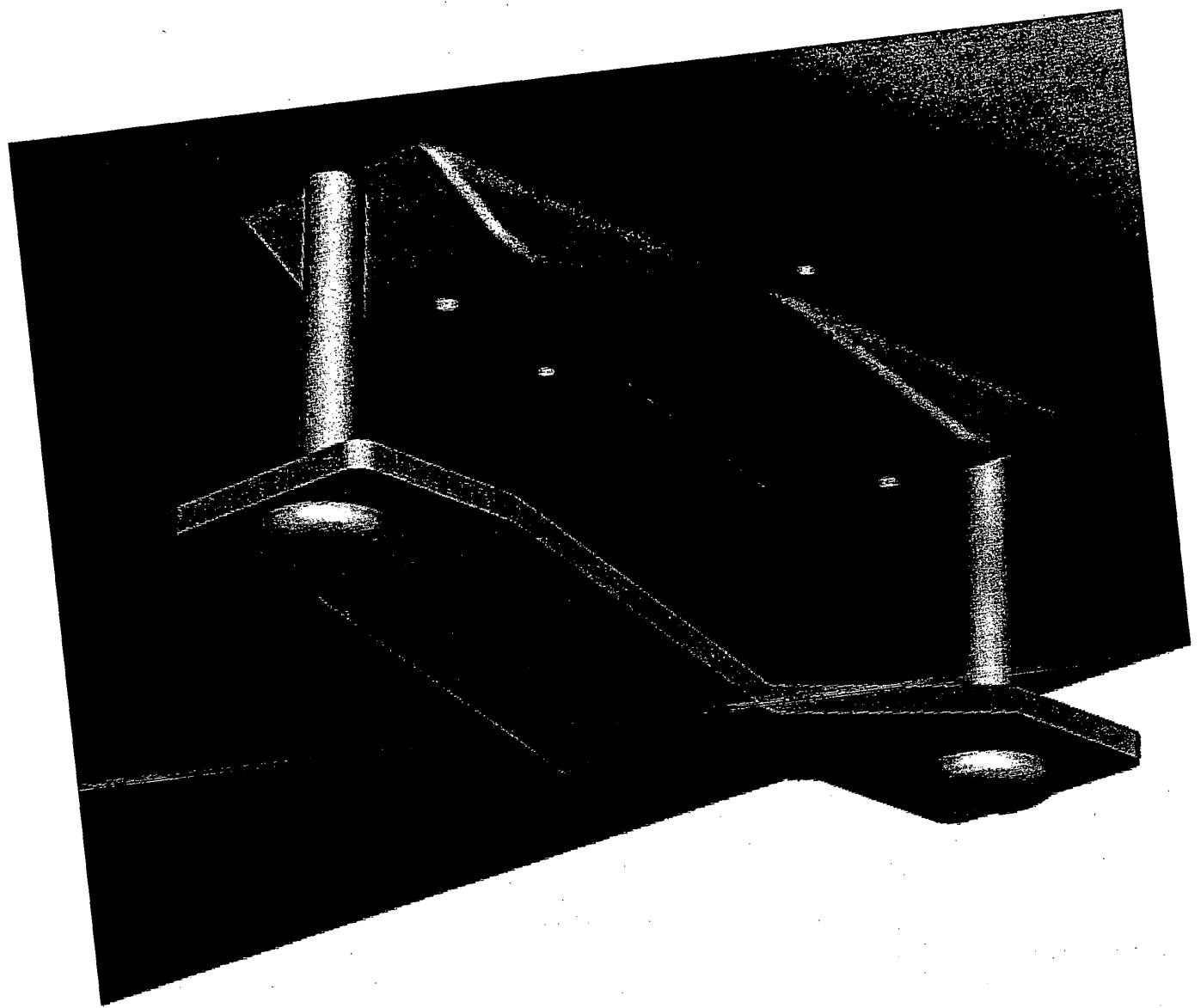


FIG. 3

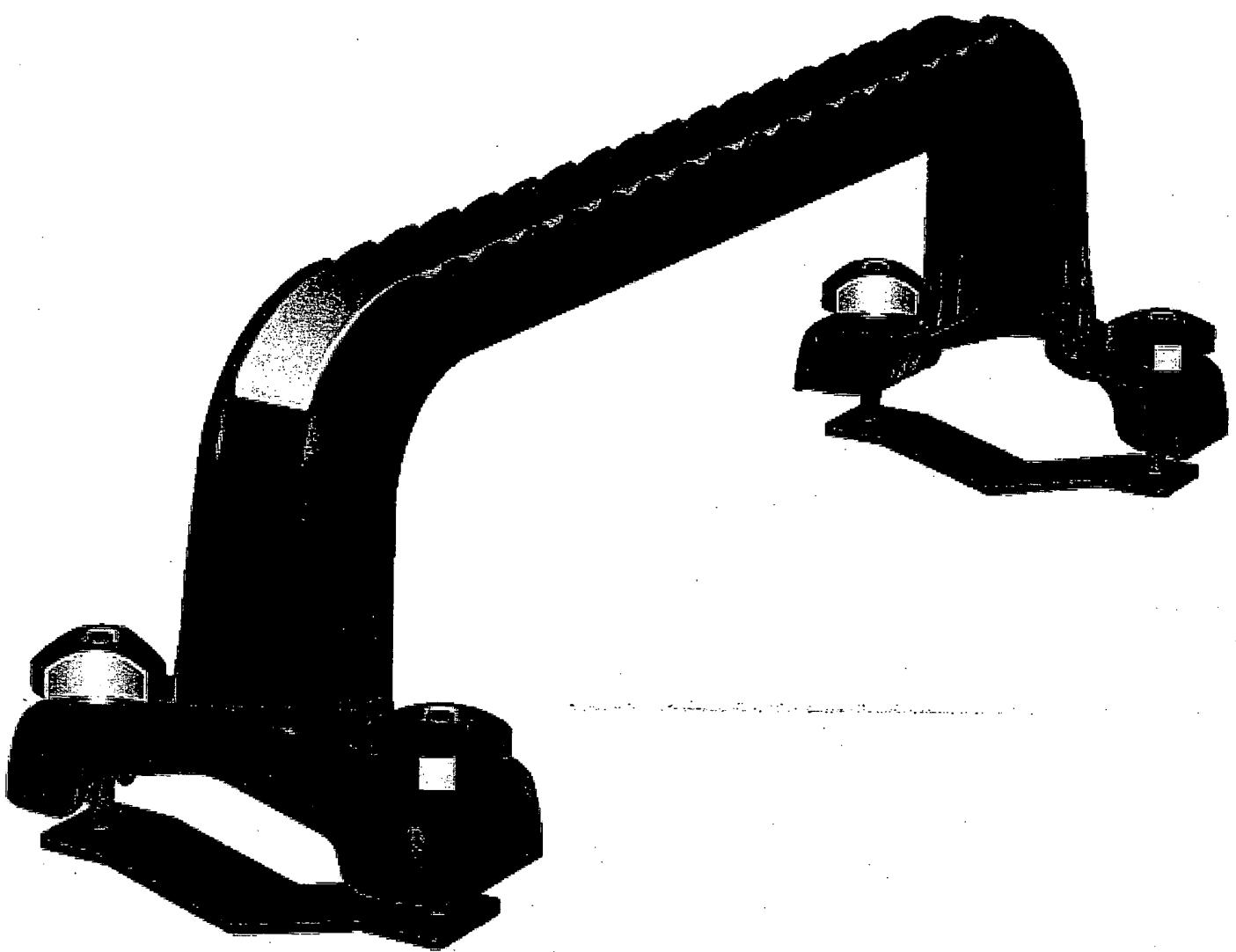


FIG. 4

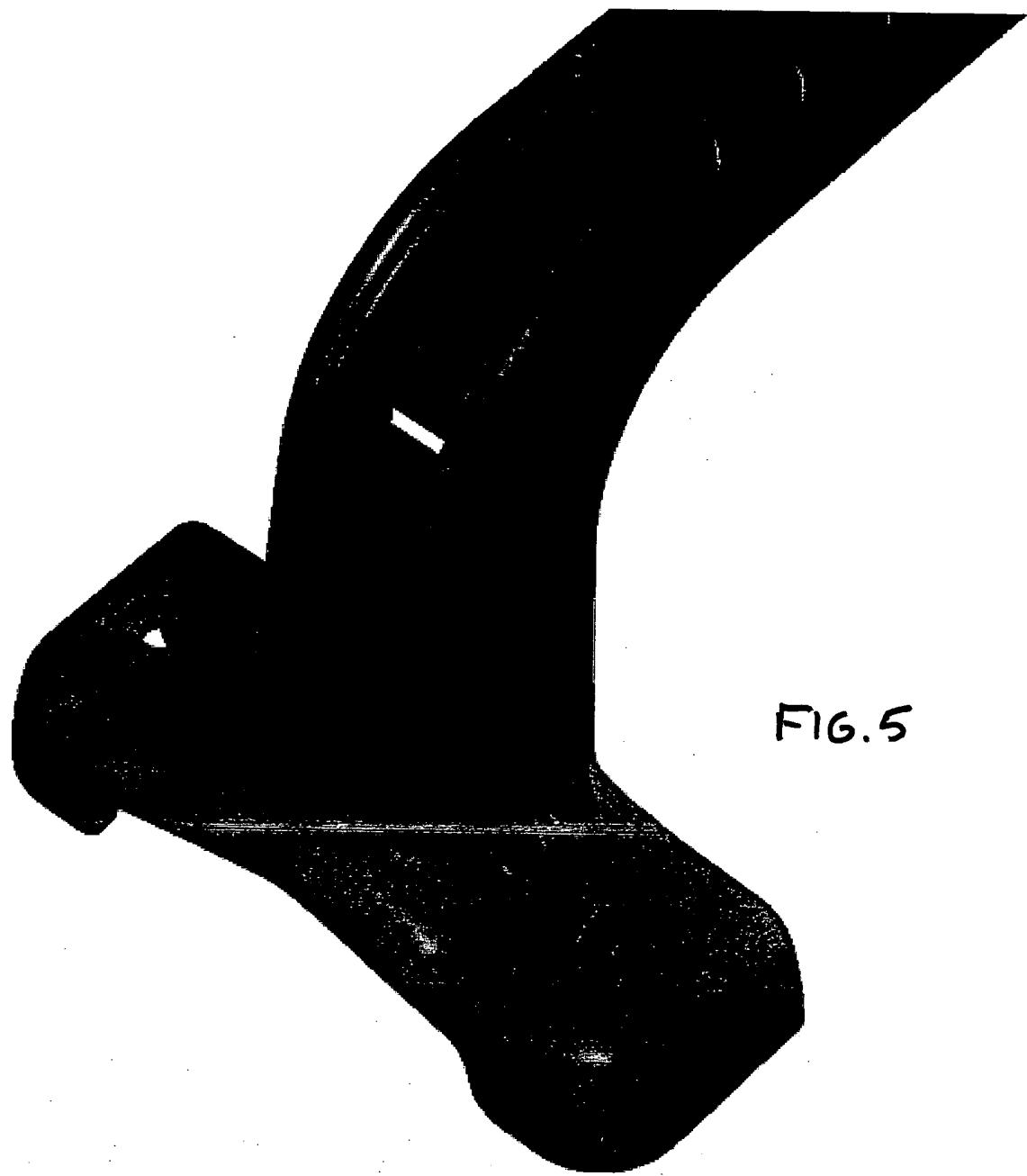
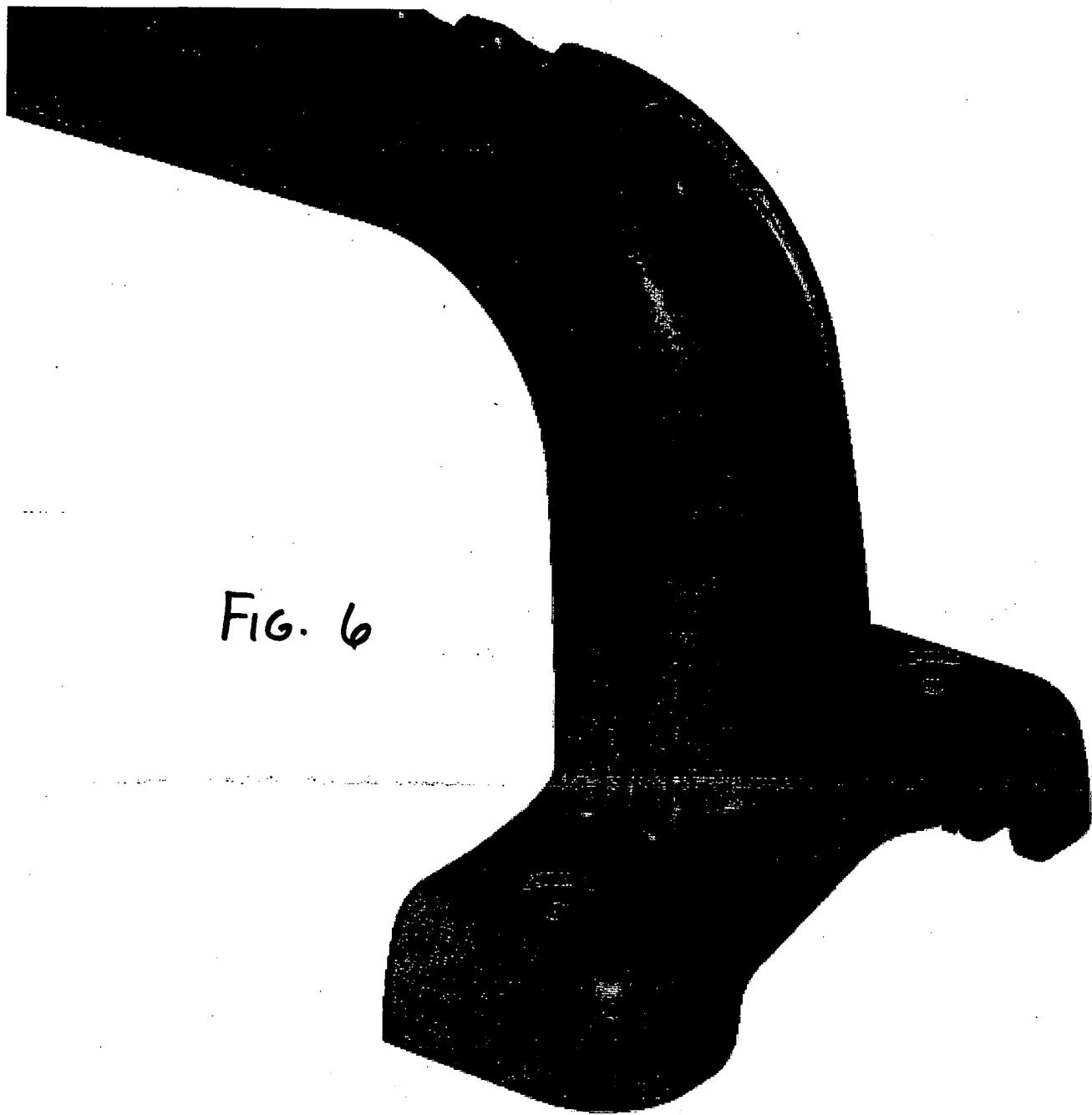


FIG.5

FIG. 6



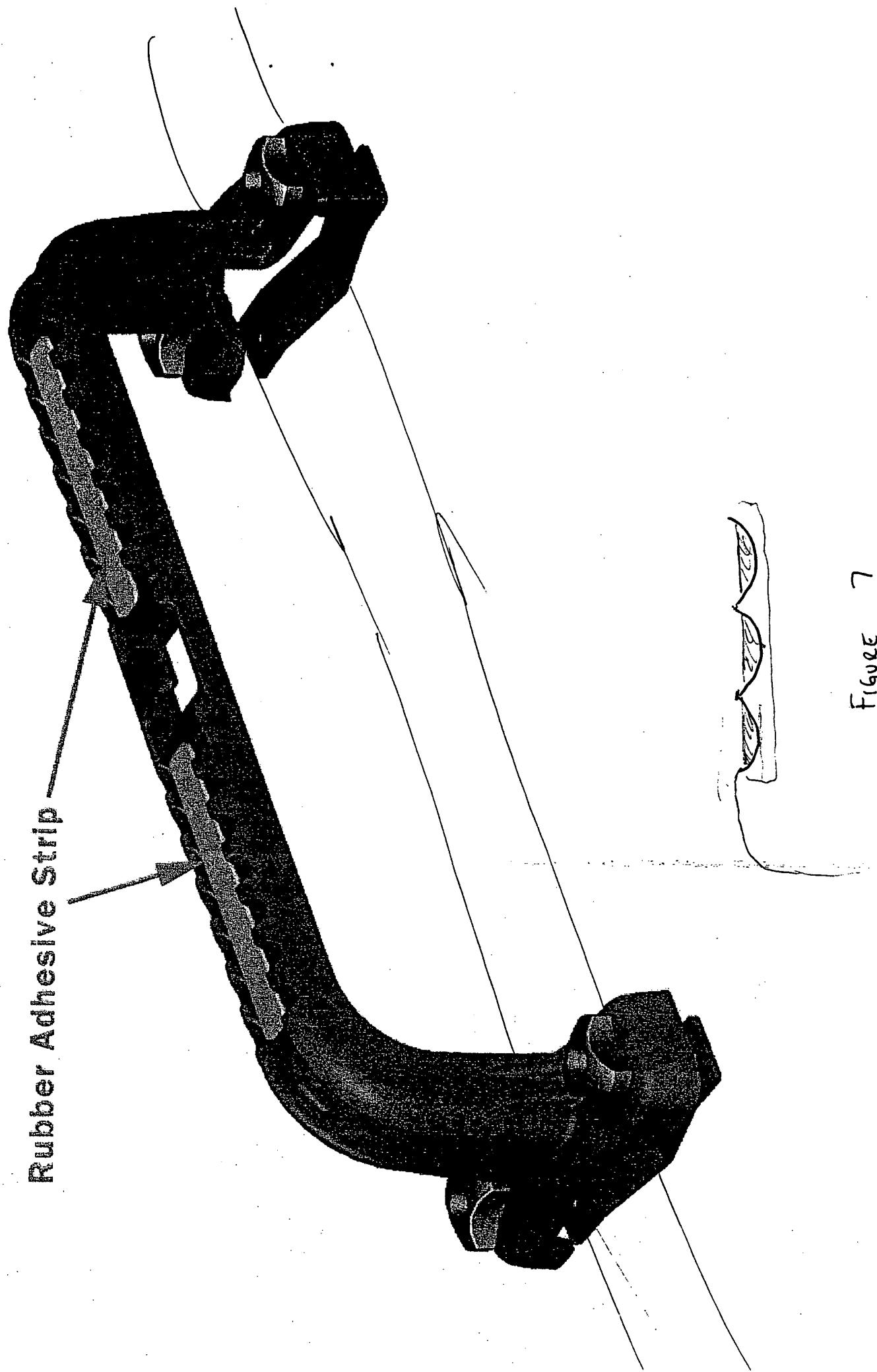
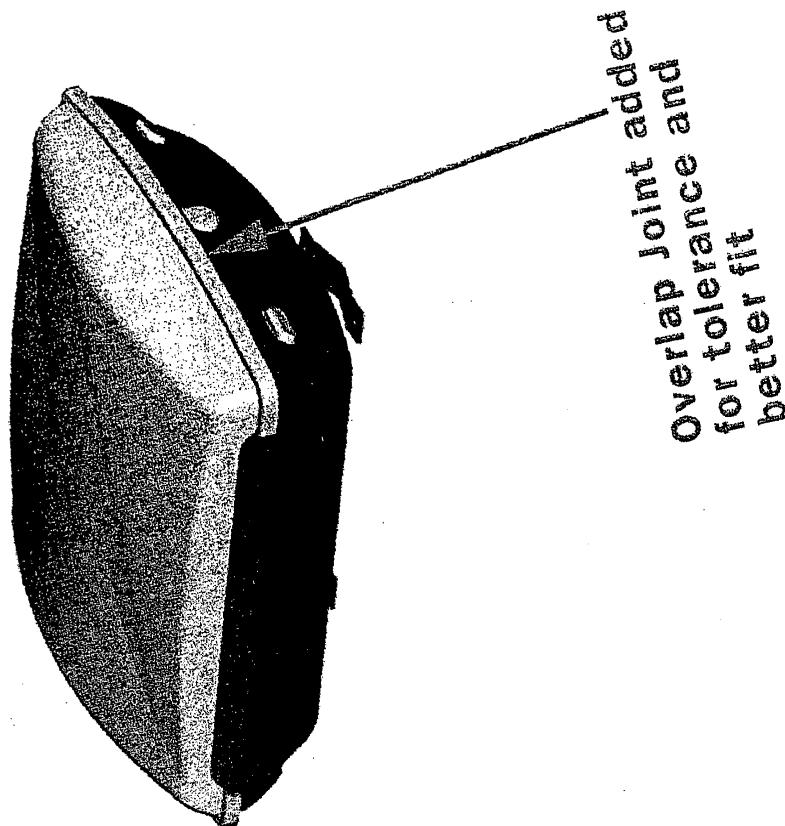
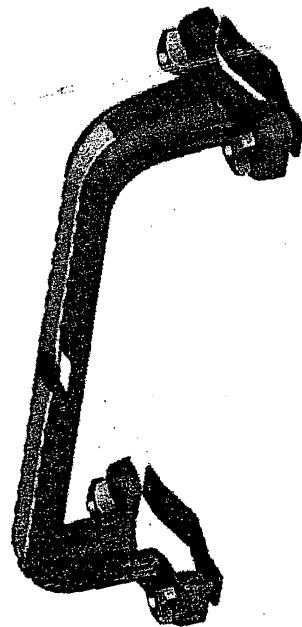


Figure 7



Overlap joint added
for tolerance and
better fit



8
14

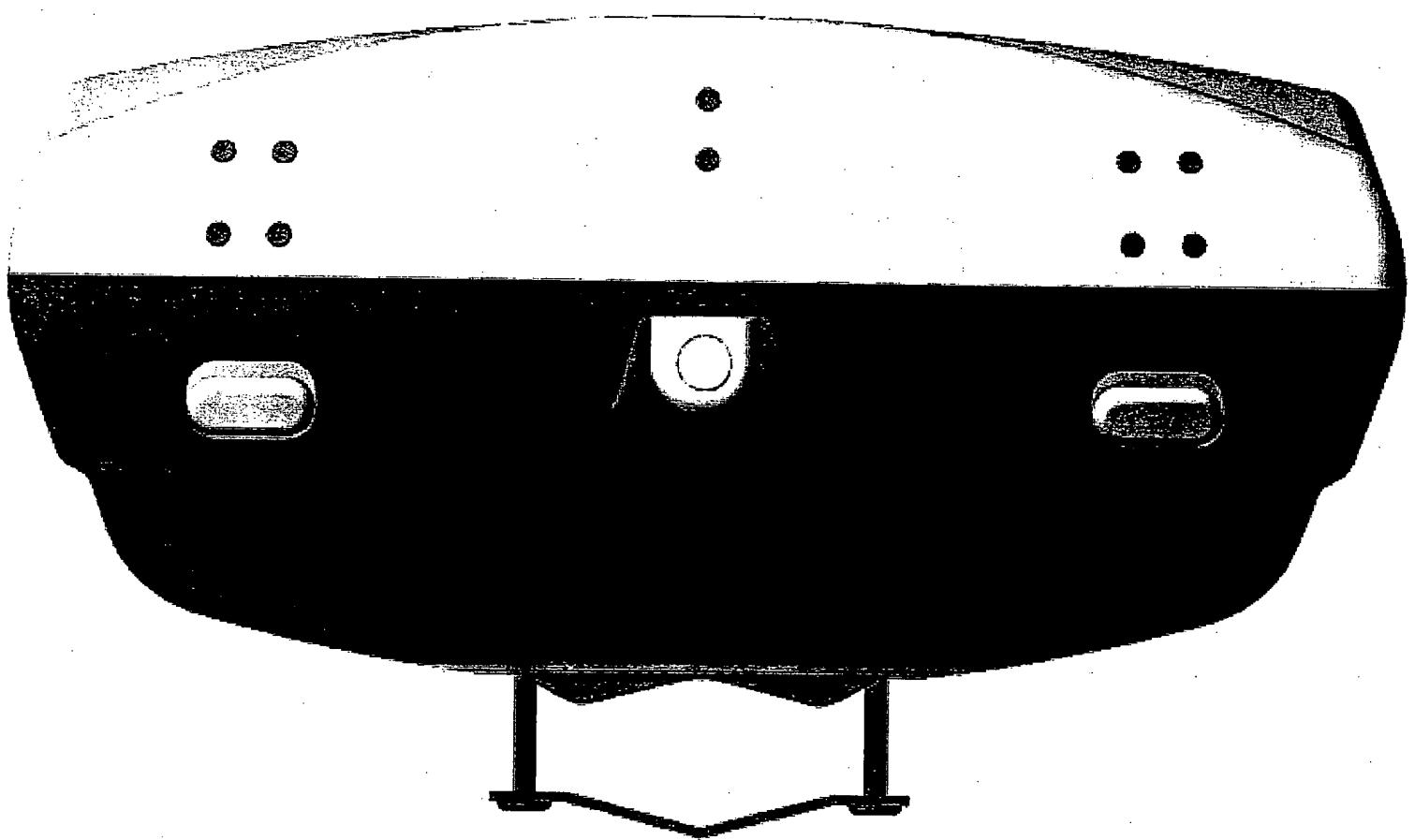


FIG. 9

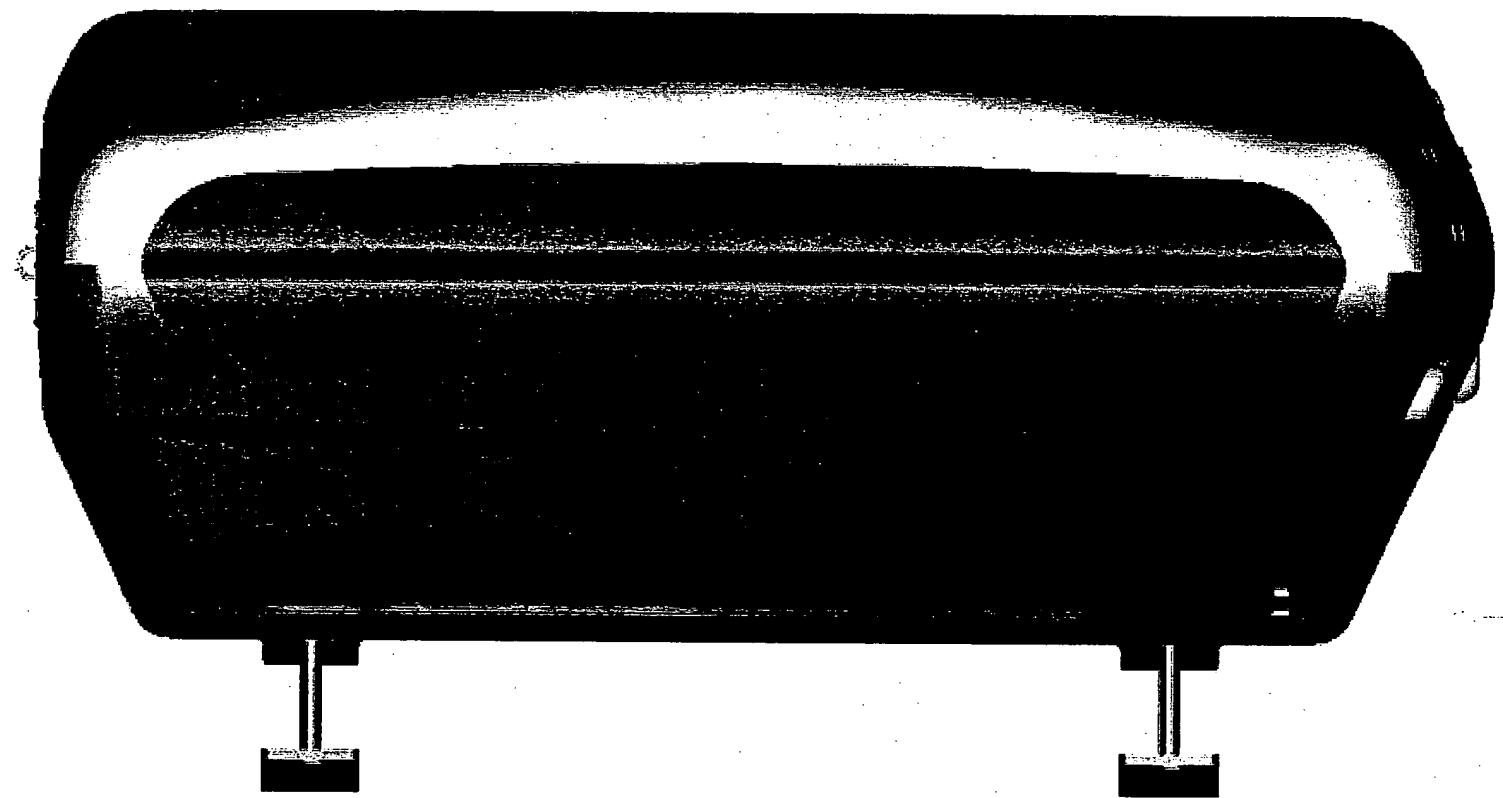


FIG. 10



FIG. 11

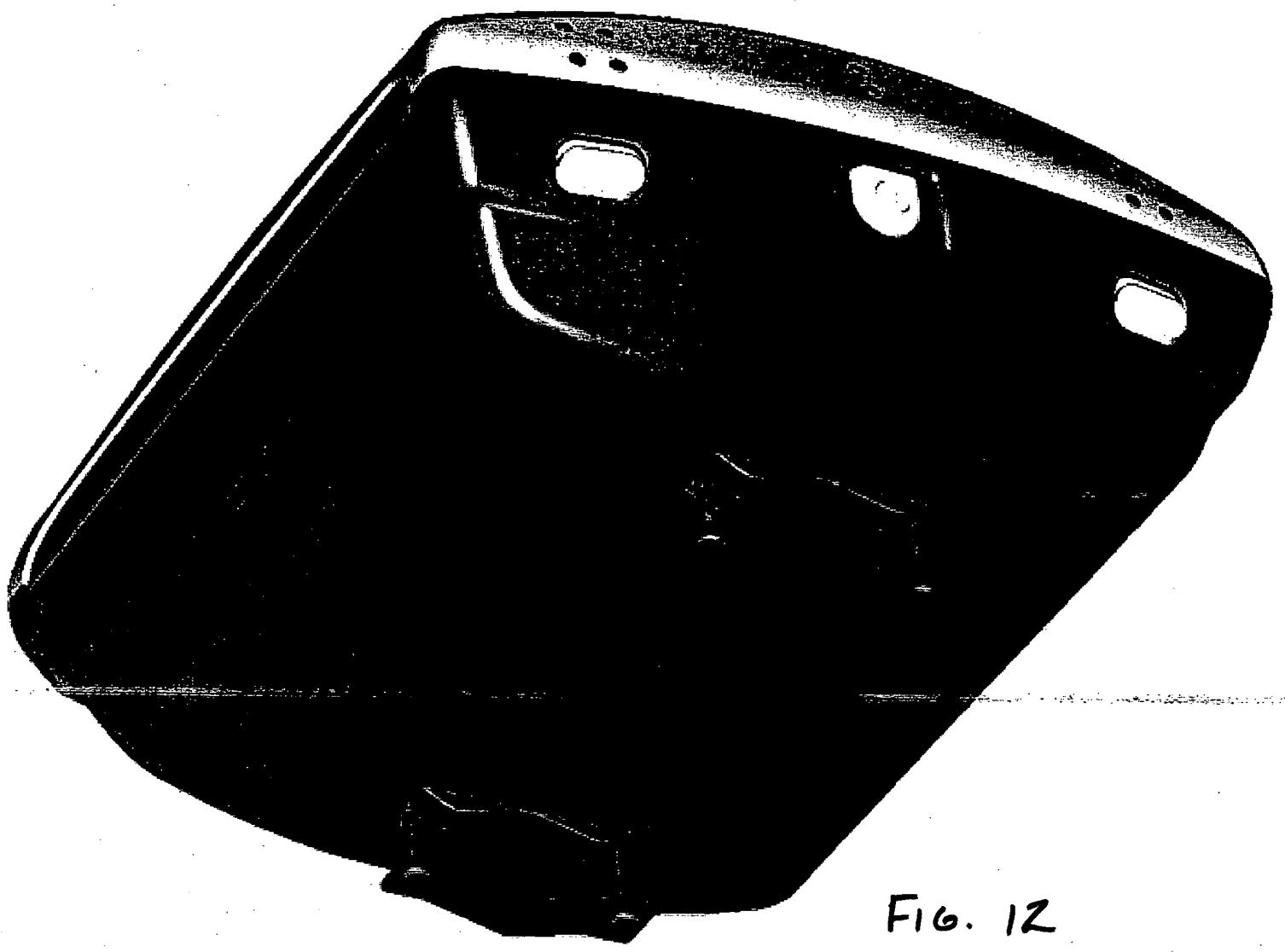


FIG. 12

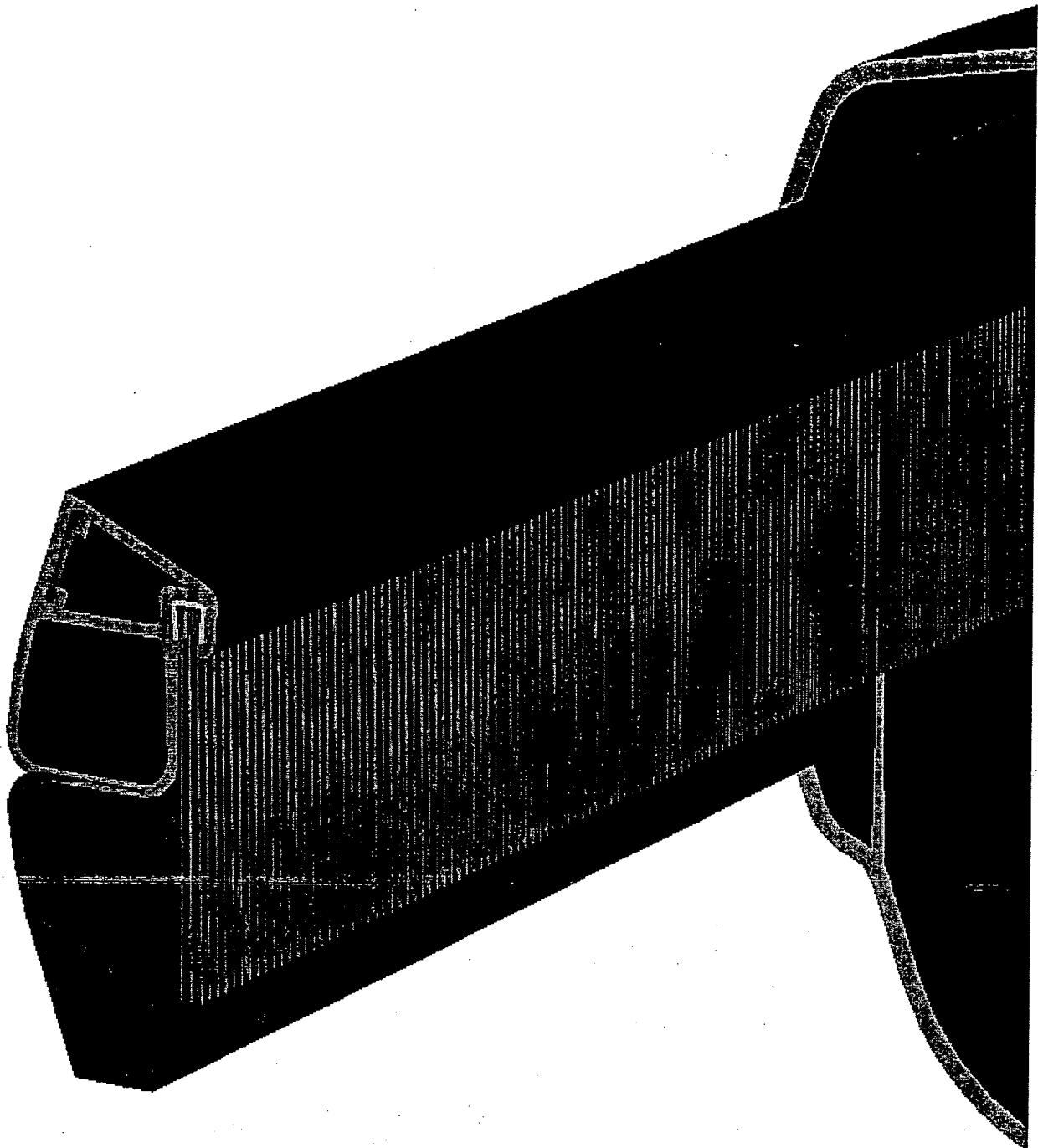
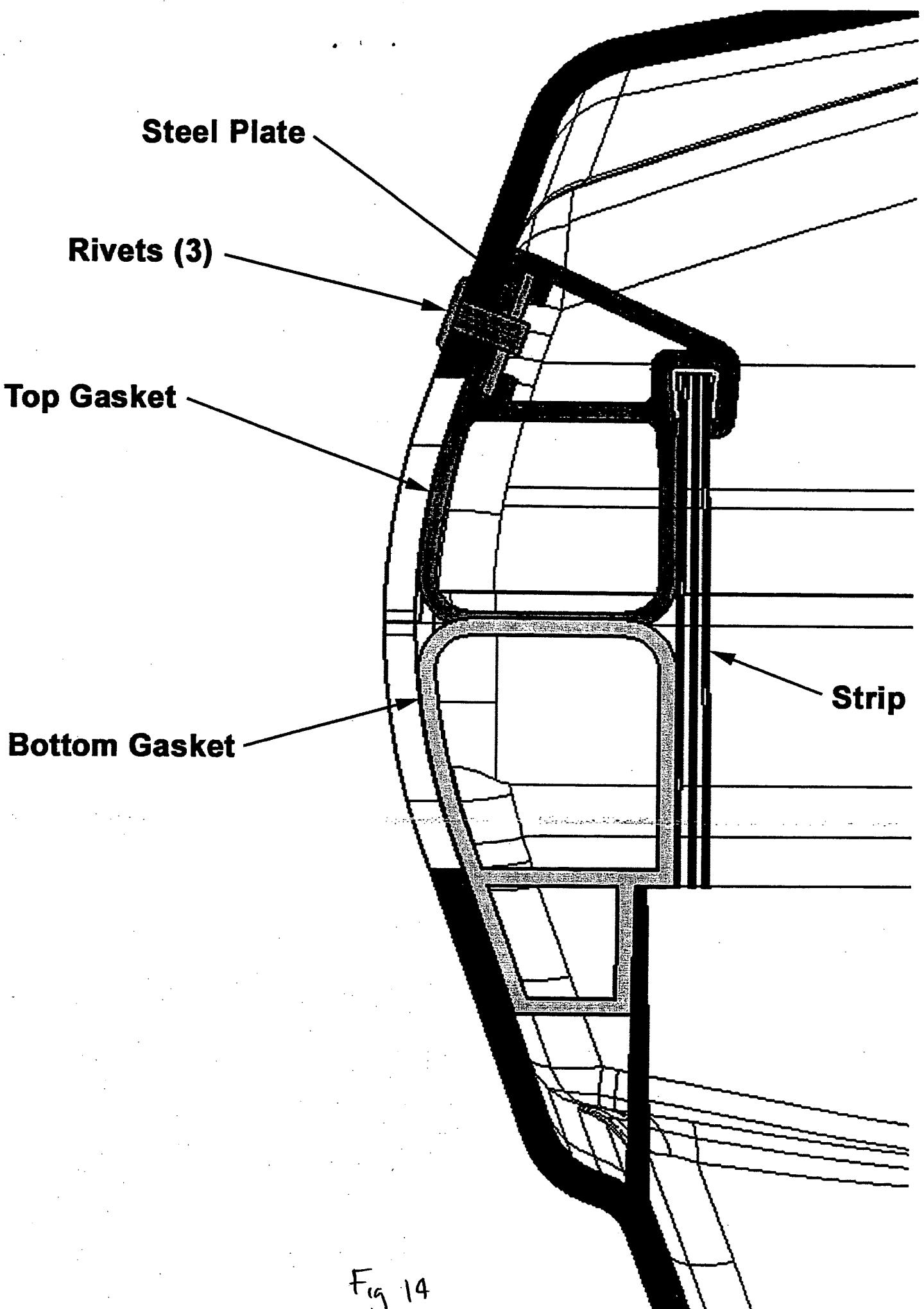


Fig B



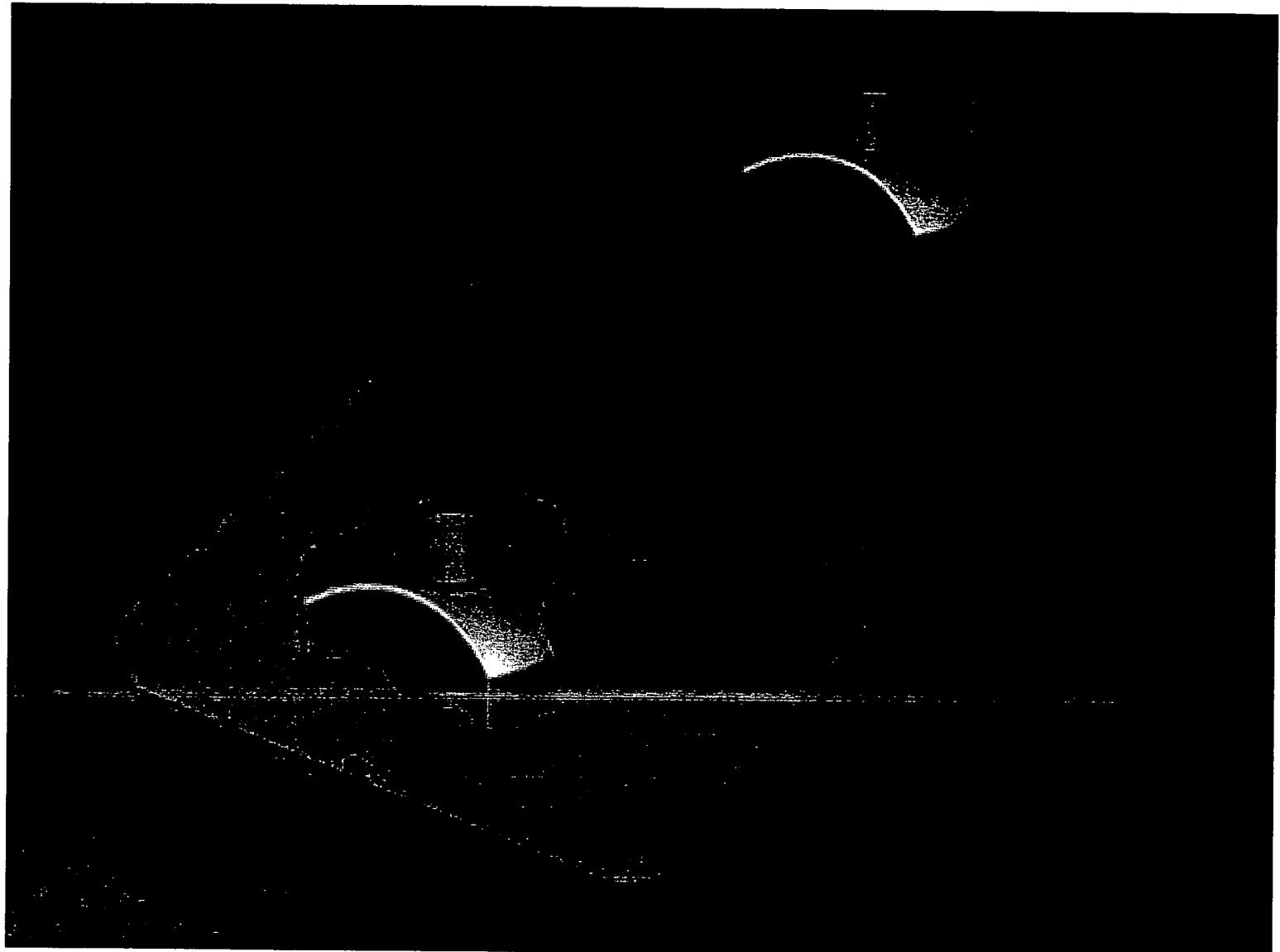


FIG. 15

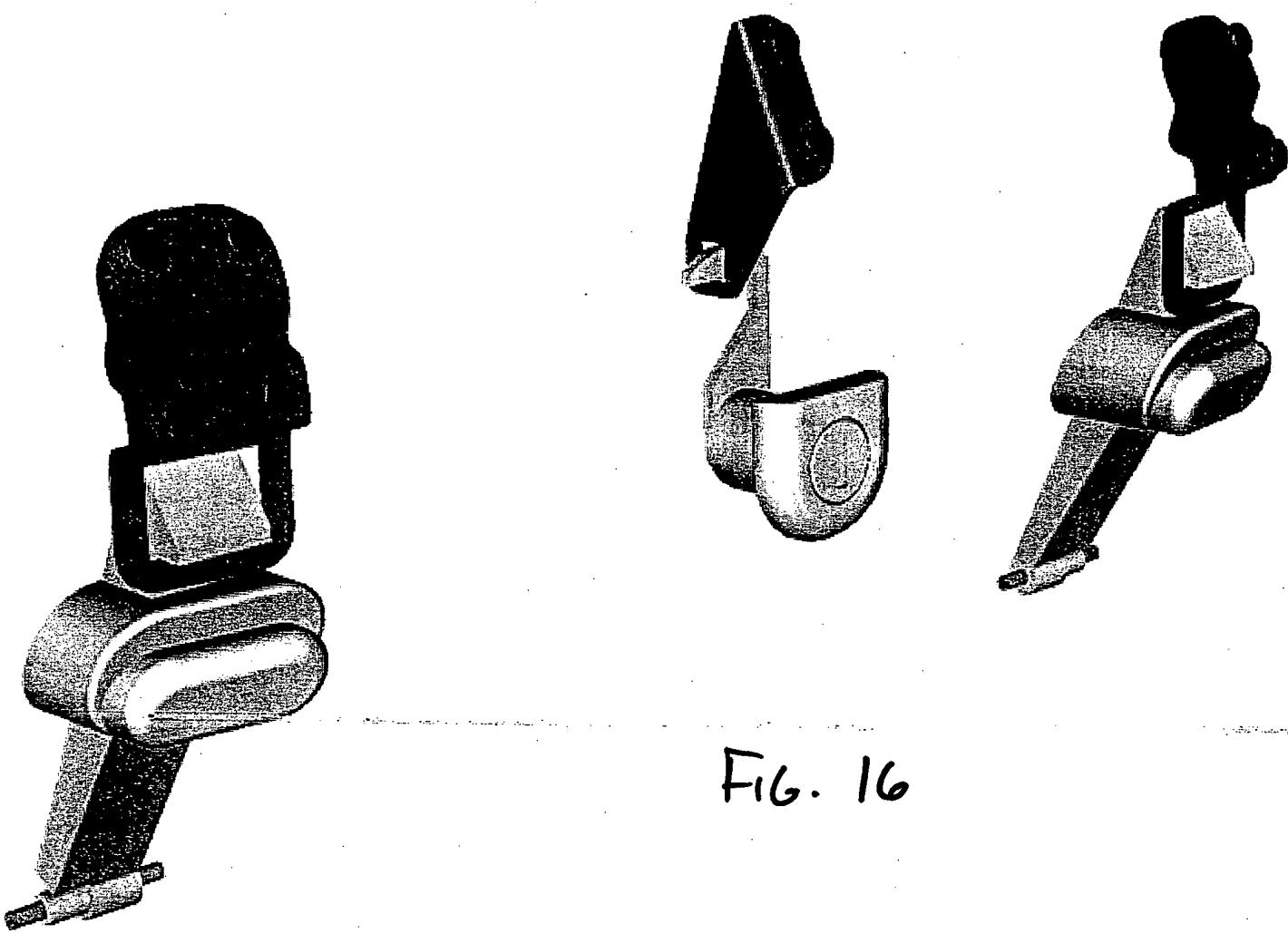


FIG. 16

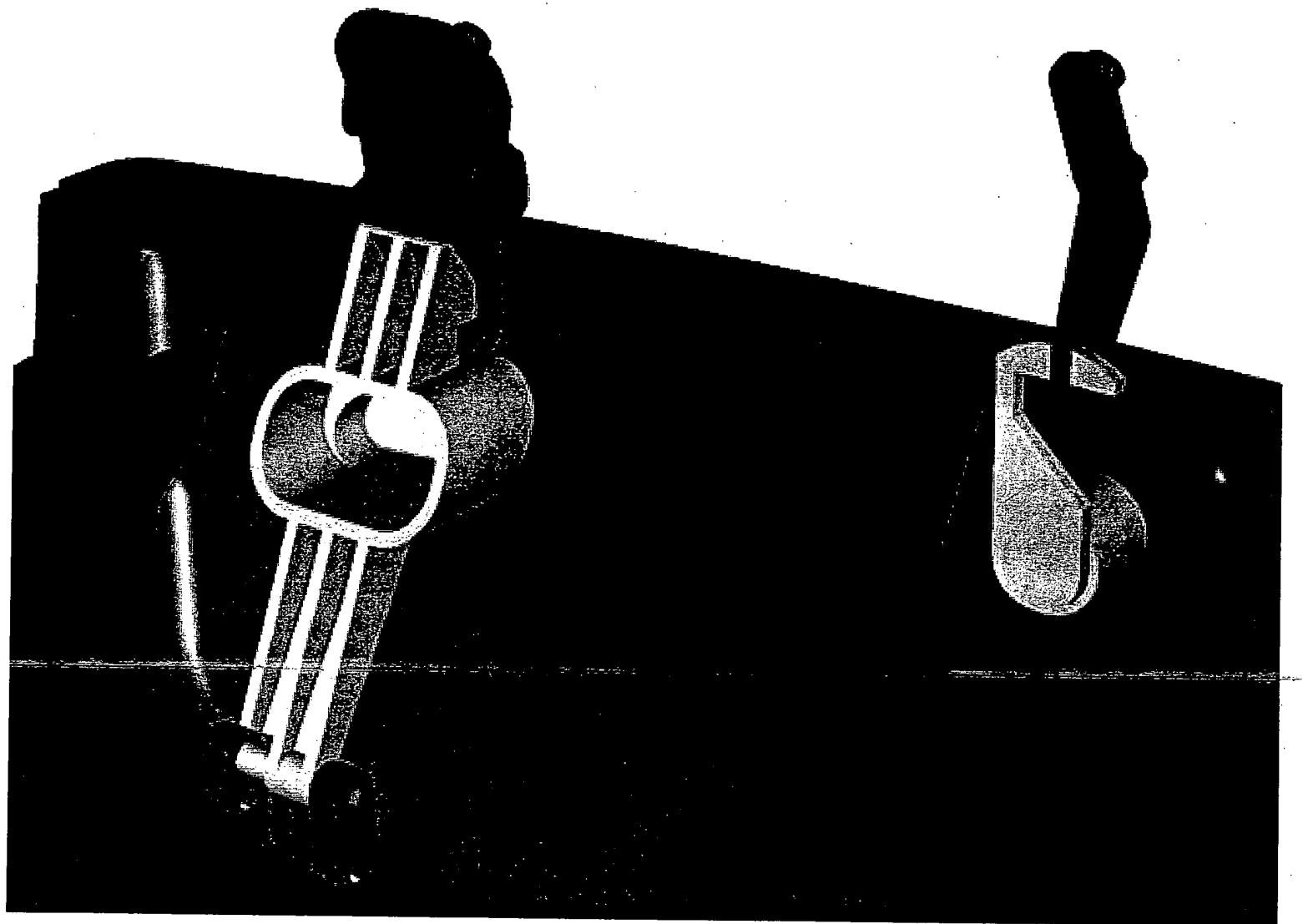


FIG. 17

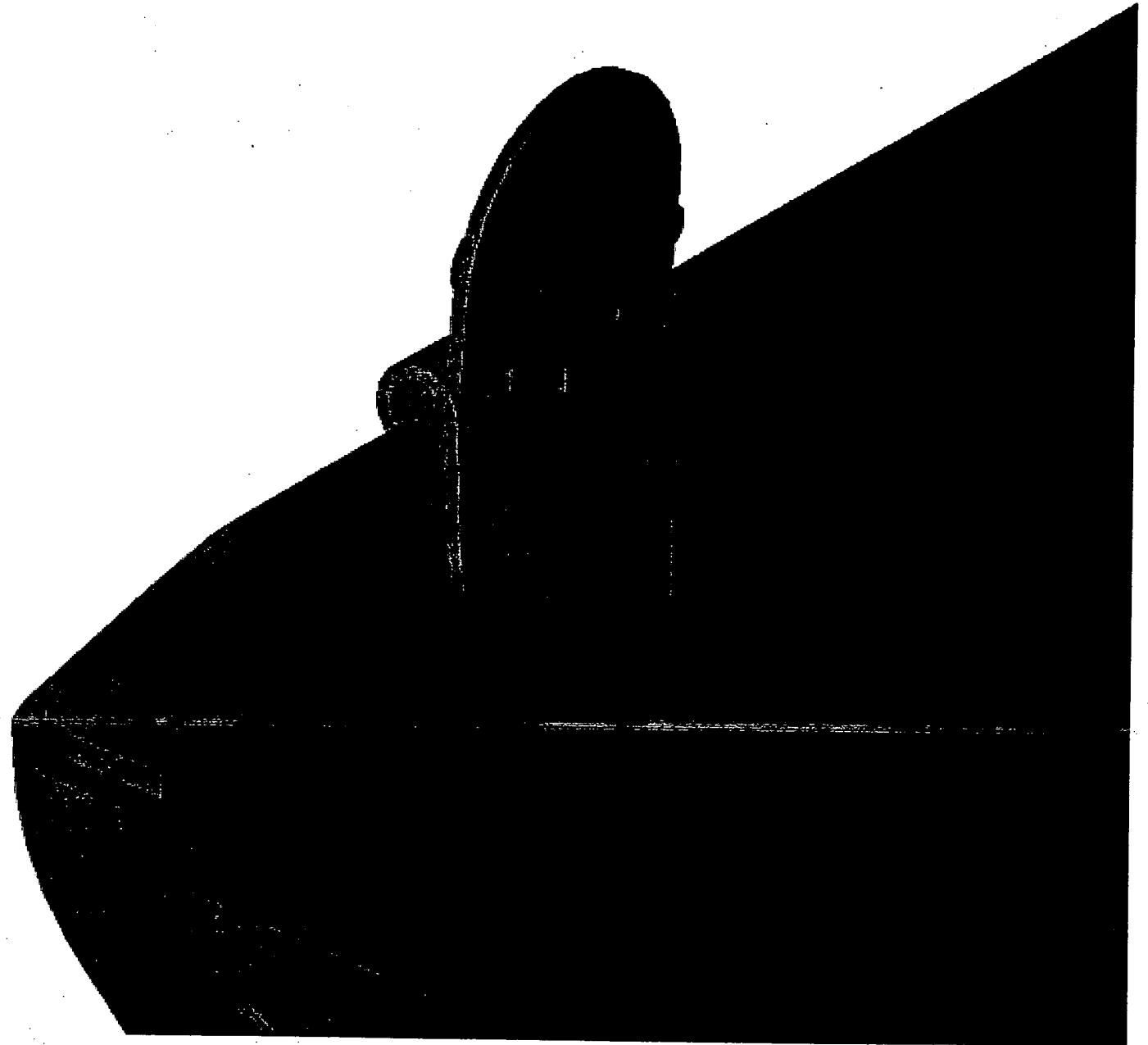


FIG. 18

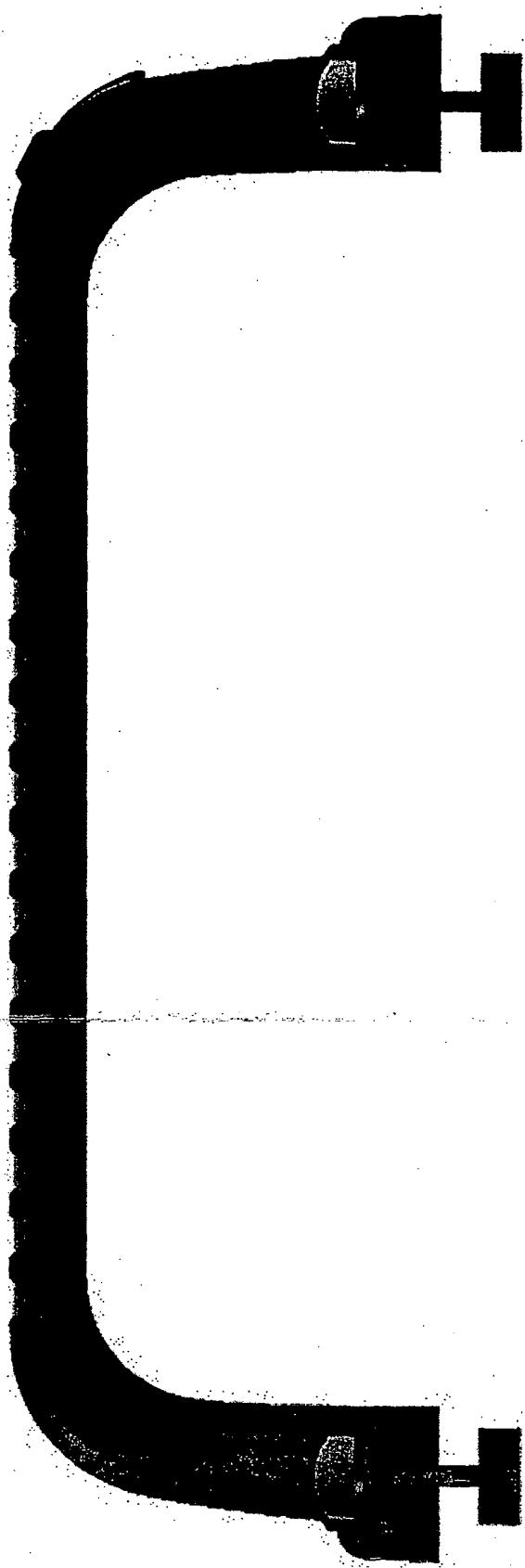


Fig. 19

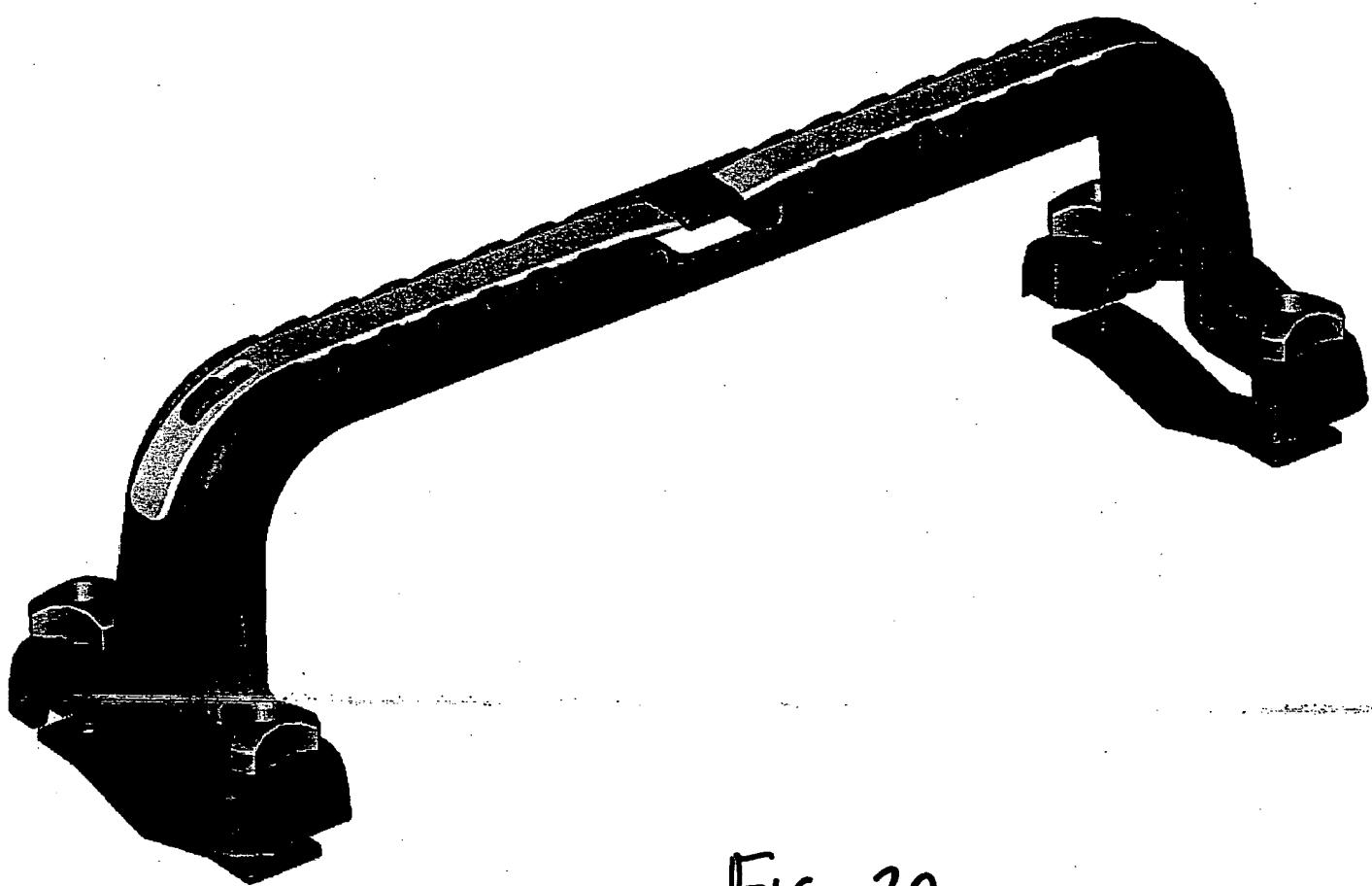


FIG. 20

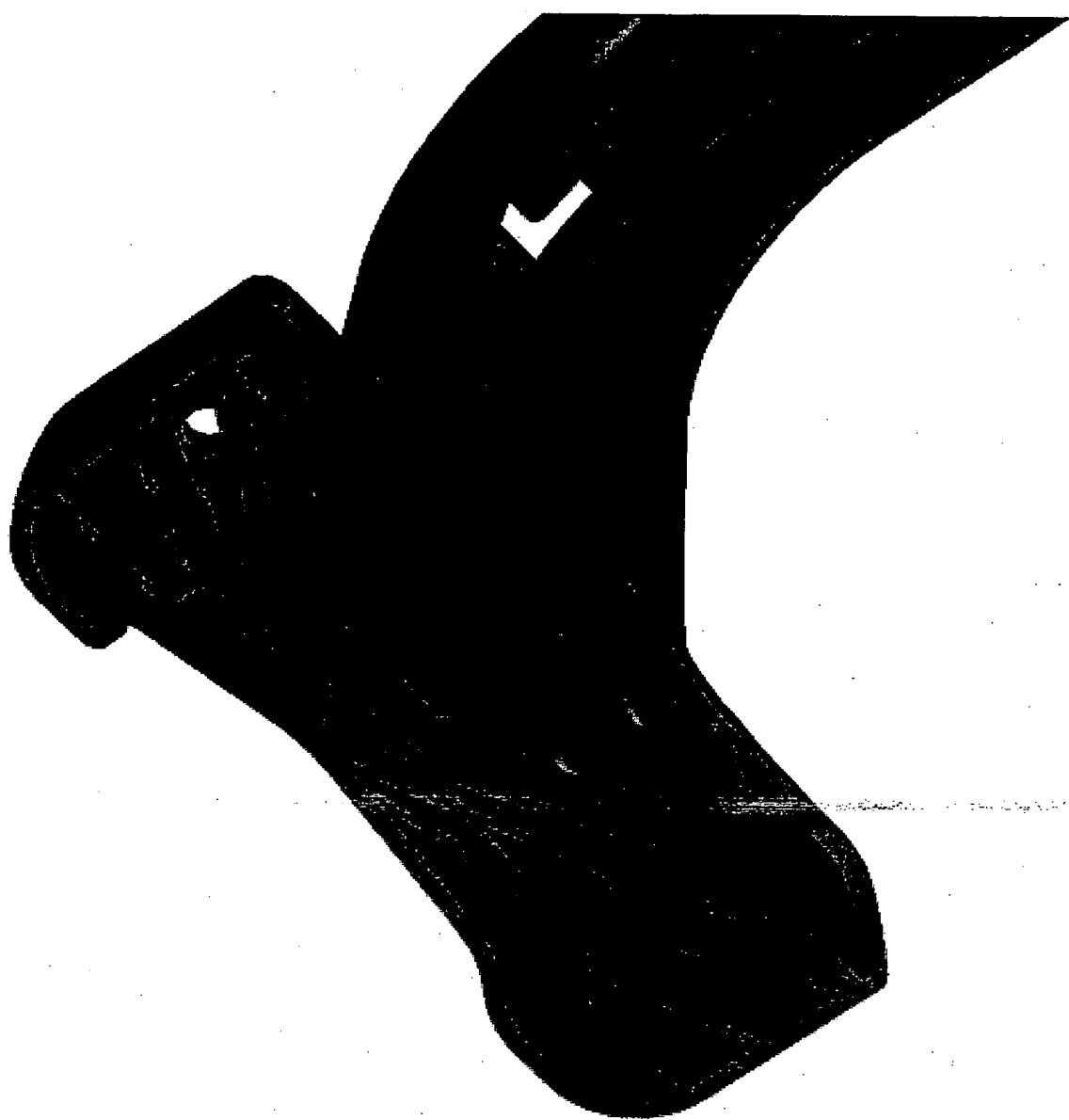


FIG. 21

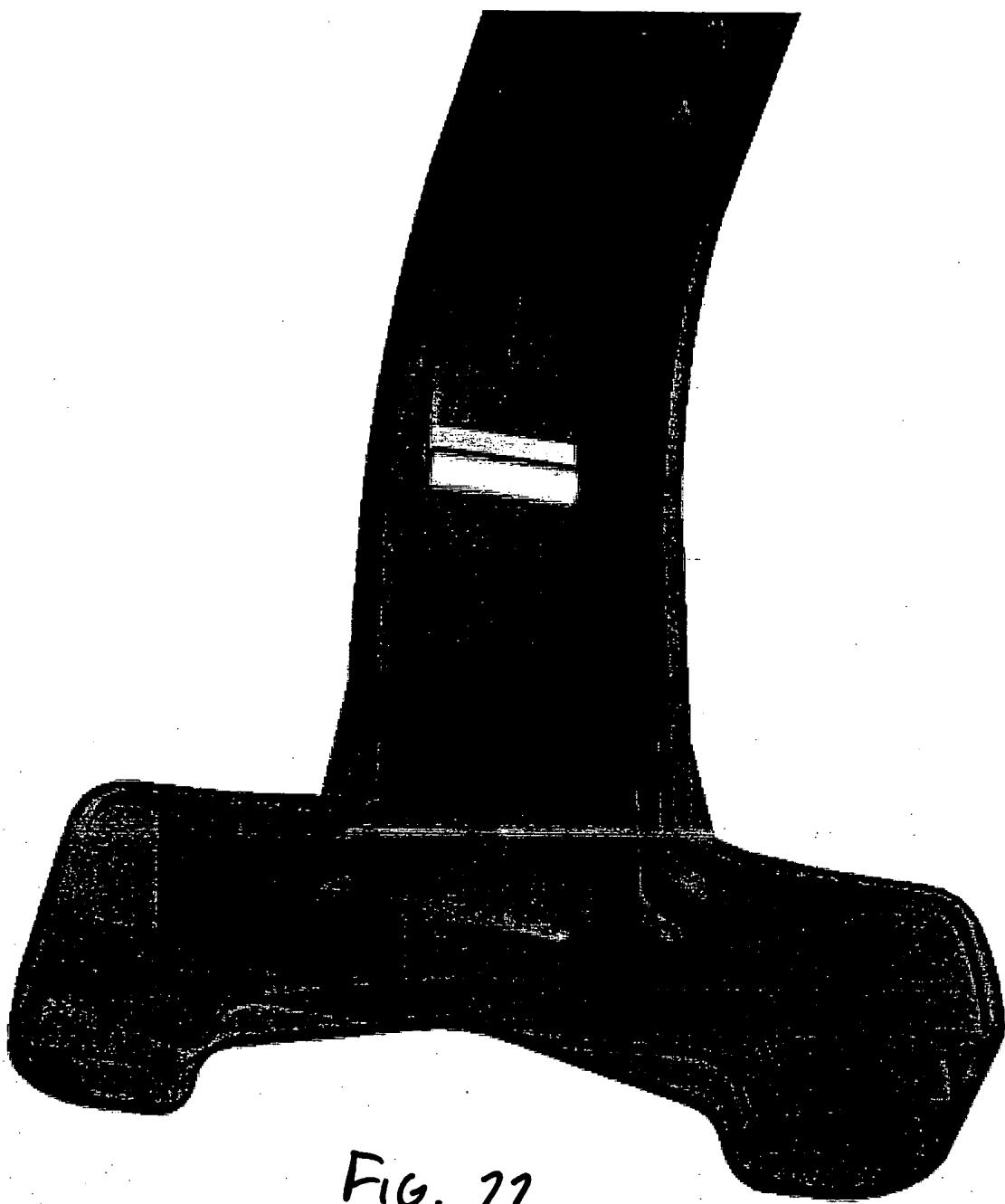


FIG. 22

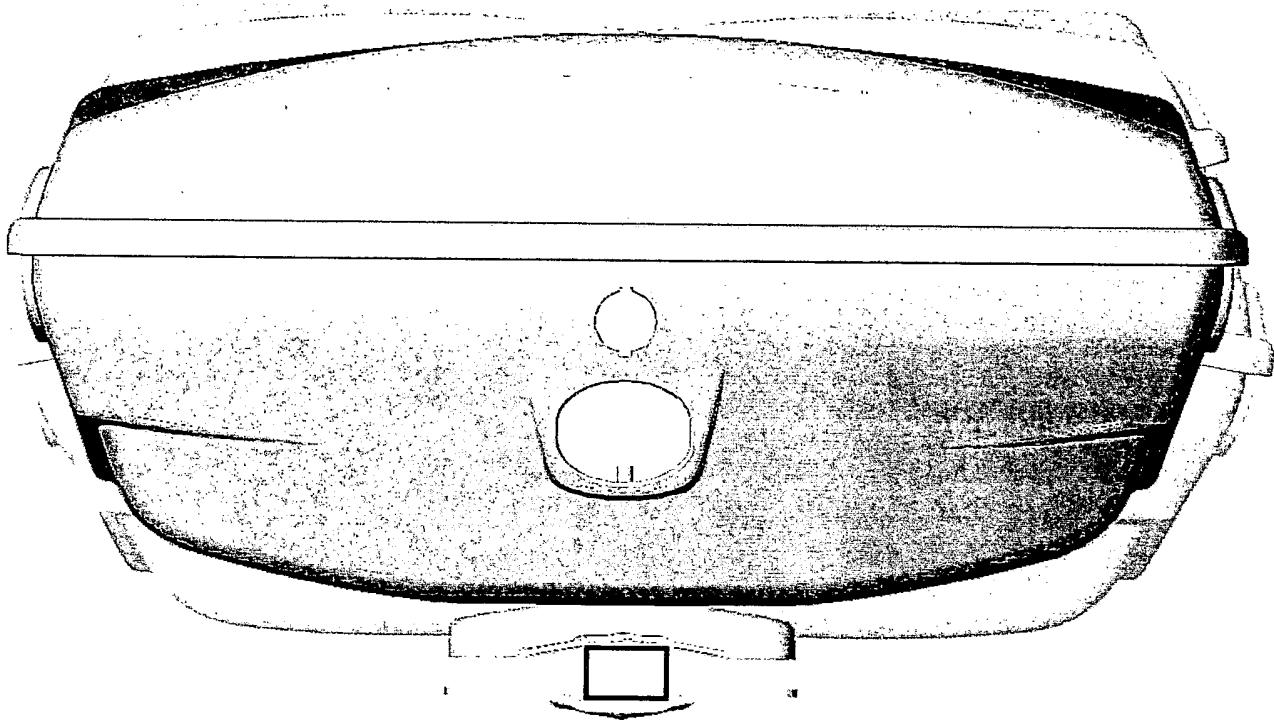


Fig 23